

Date: Monday, 09/02/2009 4:31:29 PM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BLADE FOLD KIT
Job Number :	45654		
Estimate Number :	10787		
P.O. Number :		Part Number :	D412695011
This Issue :	09/02/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B67-43001 REV B1
First Issue :	/ /	Project Number :	N/A
Previous Run :	43067	Drawing Revision :	B1
	Type :	Material :	
	PURCHASED PARTS	Due Date :	20/03/2009
Written By :		Qty:	2
Checked & Approved By :	<u>MF 09-08-10</u>	Um:	Each
Comment :	Est A 05.08.30 New Issue KJ/MB/JLM Est Rev:B 08-08-14 update estimate DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



HJ for JLD 09/03/16



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

S 09/03/17

2.0	PB674300101	Fwd Blade Fold Assembly
-----	-------------	-------------------------



S Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Fwd Blade Fold Assembly
 batch: 45644



3.0	PB674300103	Aft Blade Fold Assembly
-----	-------------	-------------------------



S Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Aft Blade Fold Assembly
 batch: 45647



4.0	PB674300127	Blade Positioner
-----	-------------	------------------



S Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Blade Positioner
 batch: 45650



5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS



S 09/03/17 (42)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 09/02/2009 4:31:29 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FOLD KIT

Job Number: 45654

Part Number: D412695011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-695-011

09/03/17 *(2)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/17 *[Signature]*

Job Completion



MR
09-03-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries